

Split B

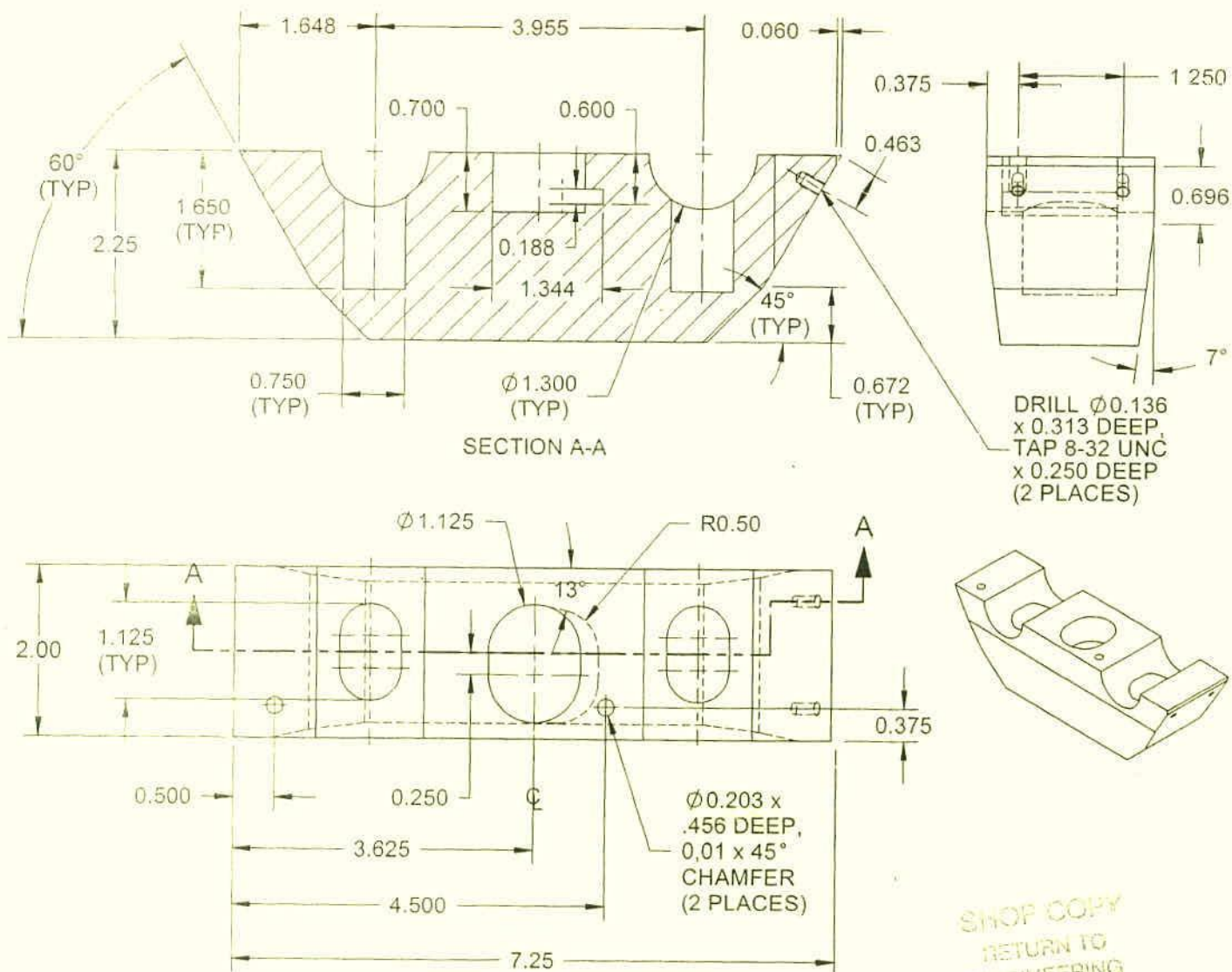
DART AEROSPACE LTD		Work Order:	22287
Description: Pedal Lock Base		Part Number:	D3371-1
Dwg: D3371 Rev. A <i>page 2</i>		Qty:	<i>5210</i>
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>HA</i>	05.01.25	<i>52</i> 10
2	MV	Cut blank: 2.00" x 2.25" x 7.370" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.250) Identify for D3371-1	<i>M16742</i> Batch: <i>M16427</i>	SD 05.02.10	<i>52</i> 10
3	MV	Machine D3371-1 as per Folio FA486 and Dwg D3371 Identify as D3371-1	SD	05.02.14	<i>50</i> 10
4	QC2	Inspect parts as they come off the CNC machine	SD	05.02.14	<i>50</i> 10
5	QC8	Second check	<i>ML</i>	05.02.14	<i>50</i> 10
6	MV	Deburr	SD	05.02.14	<i>50</i> 10
7	QC5	Inspect work to Step 6	<i>ML</i>	05.02.16	<i>50</i> 10
8	FP	Chemical Conversion Coat as per QSI 005 4.1	<i>M</i> SG	05.03.01	<i>50</i> 10
9	QC3	Inspect Chemical Conversion Coat	<i>M</i>	05.03.01	<i>50</i> 10
10	ST	Identify and Stock	SB	05.03.02	<i>10</i> 9
11	AC	Cost / part <i>20.46</i>	<i>Sur</i>	05.03.08	<i>9</i>
12	DC	Close W/O <i>22.72</i> Inspect Level 21	<i>HA</i>	05.03.09	<i>9</i>
Rev	Date	Change	Revised By	Approved	
A	05.01.18	New issue	KJ/JLM	<i>[Signature]</i>	

one scrap see NER 842

RELEASED
05.03.09

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3371	REV. A SHEET 2 OF 4
DATE 04.12.16		TITLE PEDAL LOCK	SCALE 1:2



D3371-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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